



Dart Aerospace Ltd.  
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Canada

Tel (613) 632-5200

**RBW109-3101-58-2-1**

**Job Sheet 180671**



Part No: RBW109-3101-58-2-1

Job Qty: 5 ea

DAS  
21  
9-59

Part Name: Hammer, Aluminum



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/11/18

Job Tracking No:

Due Date: 8/20/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW109-3101-58-2 Rev3 TEO17-641 IPP Rev A 17.12.12 New issue DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation | 5 Ea  | 8/20/18    | 8/20/18  | 0.00      | 0.00    | Start Up Small Fab-4  |           | MLL      |
| 100   | Small Fab          | 5 pcs | 8/20/18    | 8/20/18  | 0.00      | 5.00    | Small Fab-9           |           | MLL      |
| 110   | QC                 | 5 pcs | 8/20/18    | 8/20/18  | 0.00      | 0.00    | QC5                   |           | SB       |
| 130   | Packaging          | 5 pcs | 8/20/18    | 8/20/18  | 0.00      | 0.00    | Packaging3-1          |           | DAS SB   |
| 140   | QC21-SA            | 5 Ea  | 8/20/18    | 8/20/18  | 0.00      | 0.00    | QC21                  |           | 21       |

Part Op 100 - 1-Assemble as per DWG RBW109-3101-58-2 Sheet 2 2-Epoxy -5 shaft into -3 hammer head and -7 handle  
Descriptions: LOCTITE CLEAR EPOXY M 138855 EXP; 19/09/13 \*\*\*8hr. cure time\*\*\* Start time 10:00 am End time  
130 - IDENTIFY AND STOCK

### Job BOM

| Part / Item        | Component Name | Quantity    | Operation             | Container           |
|--------------------|----------------|-------------|-----------------------|---------------------|
| RBW109-3101-58-2-3 | Hammer Head    | 5 Ea (1 ea) | 90-Start up Operation | 5X3035168 1X5023591 |
| RBW109-3101-58-2-5 | Shaft          | 5 Ea (1 ea) | 90-Start up Operation | 5103045             |
| RBW109-3101-58-2-7 | Handle         | 5 Ea (1 ea) | 90-Start up Operation | 5115568             |

### Job Allocations

| Operation             | Component Part     | Required | Inventory | Allocated |
|-----------------------|--------------------|----------|-----------|-----------|
| 90-Start up Operation | RBW109-3101-58-2-3 | 5        | 14        | 0         |
|                       | RBW109-3101-58-2-5 | 5        | 11        | 0         |
|                       | RBW109-3101-58-2-7 | 5        | 2         | 0         |

### Part Specifications

Specifications could not be found.



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Plex 7/23/18 8:18 AM dart.logan.david

Container No: S121355



Part: RBW109-3101-58-2-1

Job No: 180671

Serial No/Batch: S121355

Revision: 3

Inspector:

Exp Date:

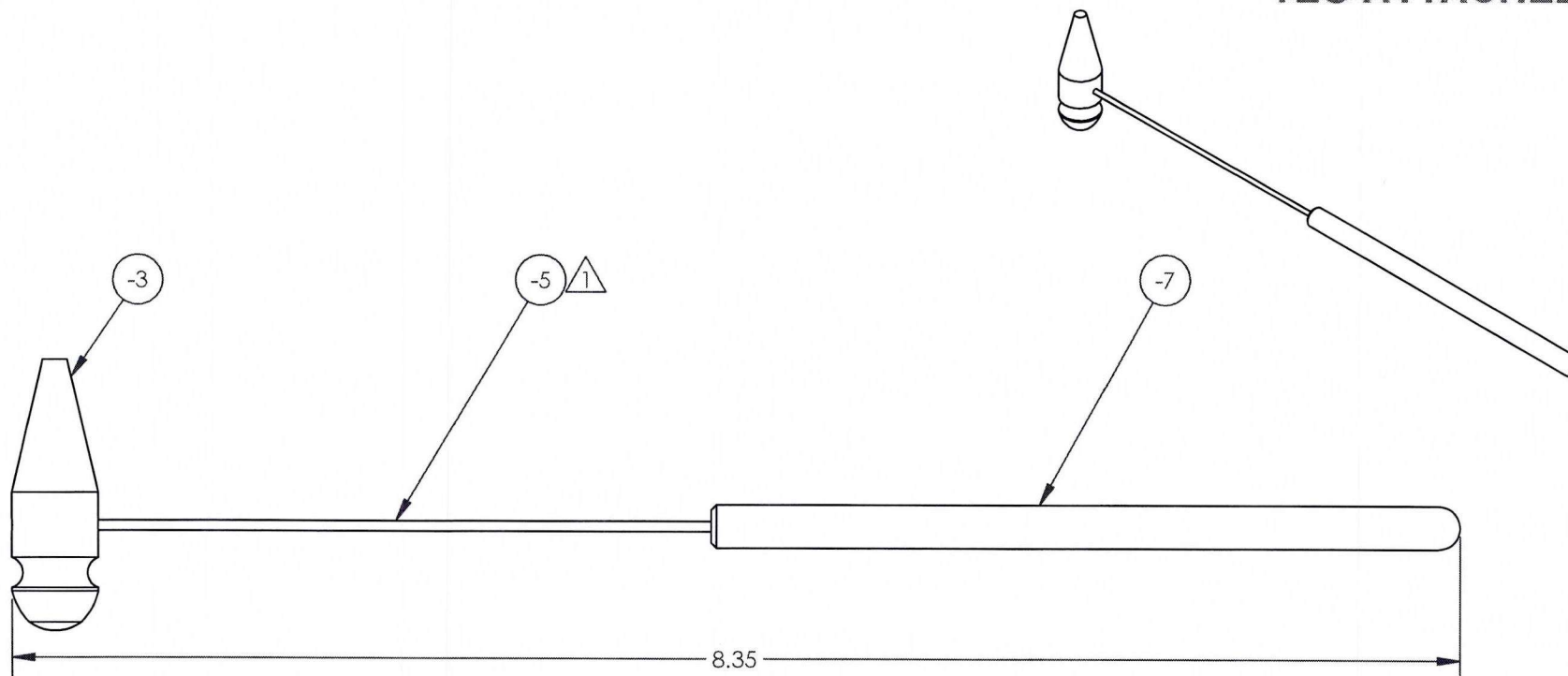
Instructions:

Date: 10/25/18

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| REVISIONS |         |                                                                                     |           |         |
|-----------|---------|-------------------------------------------------------------------------------------|-----------|---------|
| REV       | ECR     | DESCRIPTION                                                                         | DATE      | INITIAL |
| 2         | 16-0246 | -1 CHD SHEET TOLERANCE WAS $\pm .005/\pm .01/\pm .1$ IS $\pm .010/\pm .03/\pm .1$ . | 12/2/2016 | SM      |
|           |         |                                                                                     |           | JAG     |

TEO ATTACHED



NOTES:

- 1 EPOXY -5 SHAFT INTO -3 HAMMER HEAD & -7 HANDLE.

(1)  
HAMMER, ALUMINUM

|                                                                   |                                                        |
|-------------------------------------------------------------------|--------------------------------------------------------|
| <b>DART</b><br>AEROSPACE                                          |                                                        |
| TITLE<br>HAMMER, ALUMINUM, BLADE<br>CORROSION AND VOIDS DETECTION |                                                        |
| DWG NO.<br>RBW109-3101-58-2-1                                     | REV<br>3                                               |
| MAT'L<br>ALUMINUM                                                 | UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES |
| HEAT TREAT<br>ANODIZE                                             | .XXX $\pm$ .010 FRACTIONS $\pm$ 1/8                    |
| FINISH<br>POLISH                                                  | .XX $\pm$ .03 ANGLES $\pm$ 1°                          |
| SPEC<br>ALUMINUM 6061-T6                                          | .X $\pm$ .1 SURFACES = 125✓                            |
| DRAWN BY:<br>DUERFELDT                                            | 1. BREAK ALL SHARP EDGES<br>.015 x 45° OR .015R        |
| CHECKED:<br>DUERFELDT                                             | 2. DIMENSIONAL LIMITS APPLY<br>AFTER PLATING           |
| OPPS APPR:<br>ANDERSON                                            | 3. INTERPRET DIM AND TOL PER<br>ASME Y14.5M-2009       |
| QA APPR:<br>LINDSAY                                               | USED ON MODEL                                          |
| APPROVED:<br>GILBERT                                              | AW109/AW119                                            |
| SCALE<br>1:1                                                      | DATE<br>3/12/2015                                      |
| SHEET 2 OF 5                                                      |                                                        |